<b>Work Ord</b> February 3, 201													Page
Item ID: Revision ID: Item Name: Start Date:	D3833-1 Mesh (Bas	se End Face) Start Qty: (	5.00		Accept	Cust Iten	<b>                                     </b>		s s	Setup	Start Stop		
Required Date: Reference:	2/09/10	Req'd Qty:	5.00			Customer	<b>:</b>		F	Run	Start		
Approvals:	Process QC:		Date:	0-J-03	SPC (Y/N):		Date:			<del></del>	Stop		
Sequence ID/ Work Center II Draw Nbr		Operation Description Revision Nbr			Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reje Qty		Reject Number	Insp. Stamp
D3833		Rev A		<del></del>	0.00				<u>am</u>	7 2	<i>5</i> -1	puie	9
Waterjet FLOW CNC Waterj	iet			∐Dwg Rev:	0.00 ▲Prog Rev:_	₽ □2-			<u> </u>	10-7	<del>)-</del> 11	9	<u>.</u>
QC Quality Control		QC2- Inspect par	ts off machine FAI/FA	AIB	0.00				18	<u>د ان- :</u>	<del>)  -</del>		<u>.</u>

0.00

120 |||||||||||||||||||||||||||||||||||QC

Quality Control

QC8- Inspect parts - second check

Memo

Dart	Aeros	pace	Ltd
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W/O:			WC	ORK ORDER CHANG	ES		•			
DATE	STEP	PRO	CEDURE CHA	NGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
·····										
Part No	•	PAR #:	Fault Cate	gory:	_ NCR	: Yes N	lo <b>DQ</b>	<b>A</b> :	_ Date: _	
	R	esolution:							Date:	
NCR:		V	WORK ORDI	ER NON-CONFORM	ANCE	(NCR)			_	
DATE	STEP	Description of NC	Initial		tion B	Ciam 0	Verific		Approval	Approval
		Section A	Chief Eng	Action Description Chief Eng		Sign & Section C	on C	Chief Eng	QC Inspector	
					·					

## Work Order ID 55843

February 3, 2010 10:47:11 AM

Page 2

Item ID:

D3833-1

Accept

Setup Start

Stop



**Revision ID:** 

Item Name:

Mesh (Base End Face)

**Start Date:** 

Required Date: 2/09/10

2/03/10

Start Qty: 6.00

Req'd Qty: 6.00



**Cust Item ID:** 

Date:

**Customer:** 

Reference:

Approvals:

QC:

Process Plan:

Date:

Date: \_\_\_\_\_

**Tooling:** 

Date:

Draw

Number

Draw

Rev.

Plan

Code

Run Start

Reject

Qty

Stop

Reject



Number Stamp

Insp.

Sequence ID/ **Work Center ID** 

130

Packaging

Packaging

Operation Description

Identify as per dwg & Stock Location:

QC21- Final Inspection - Work Order Release

Set Up/ **Run Hours** 

0.00

SPC (Y/N):

Accept

Qty

140

Quality Control

Memo

Memo

0.00

0.00

10-2-12

Dart Aerospace	Ltd
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W/O:			W	ORK ORDER CHANG	ES				
DATE	STEP	PRO	OCEDURE CHA	NGE	Ву	Date	e Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	Fault Cate	gory:	_ NCR: Ye	s No	DQA:	Date: _	
	R	esolution:	Dispositio	on:	_ QA: N/C	Closed:		Date: _	
NCR:		,	WORK ORD	ER NON-CONFORM	ANCE (NO	CR)			
DATE	STEP	Description of NC	Initial	Corrective Action Sect Action Description	ion B		rification	Approval	Approval
		Section A	Chief Eng	Chief Eng	Da		Section C	Chief Eng	QC Inspector
	•								
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## **Picklist Print**

February 3, 2010 10:47:15 AM

Work Order ID: 55843

D3833-1

Parent Item Name: Mesh (Base End Face)

Comments:

Parent Item:

IPP Rev:A 08-12-01 new issue DD verified by:EC



**Start Date: 2/03/10** 

Required Date: 2/09/10

Start Qty: 6.00

Required Qty: 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Status Issued
M304EX0.75-16F		Purchased	No			100	sf	868.5291	13.6427	DO. 1	
											B 10-7-11

Expanded Metal Flat SS

Warehouse	Loc Qty	Loc Code	
<b>Location</b>			
Main Warehouse			
MAT	868.5291065		
111956	0.000017		
112147	9.4736E-06		
112949	32.58138		
113205	0.0093		
113497	54.9837		13497
113555	780.9547		



Dart Aerospa	ice Ltd
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W/O:			WC	RK ORDER CHANG	ES			
DATE	STEP	PRO	OCEDURE CHA	NGE	Ву	Date Qt	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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								]
Part No		PAR #:						
	Re	esolution:					Date: _	
NCR:		,	WORK ORDI	ER NON-CONFORMA	ANCE (NCR	3)		
DATE	STEP	Description of NC		Corrective Action Section		Verificatio	n Approval	Approvai
DAIL	J.L.	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector
		,						
	÷			4				

DART AEROSPACE LTD	Work Order:	55843
Description: Mesh, Base End Face	Part Number:	D3833-1
Inspection Dwg: D3833 Rev: A		Page 1 of 1

## FIRST ARTICLE INSPECTION CHECKLIST

X	First Article	Prototype
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Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
12.63	+/-0.030	12.63	) <del>2</del>			
24.63	+/-0.030	24.63	-			
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Measured by:	B	Audited by:	6	Prototype Approval:	N/A
Date:	10-2-11	Date:	10/02/17	Date:	N/A

Rev	Date	Change	Revised by 1 1	Approved
Α	09.05.20	New Issue	KJ P	
				7

D3833-3 MESH, LID END D3833-5 MESH, LID END SHOP COPY RETURN TO ENGINEERING UNCONTROLLED COPY SUBJECT TO AMENDMENT WITHOUT NOTICE WORK ORDER NO. 53843 Bl (0-2-03 D3833-1 MESH, BASE END FACE

> NEW ISSUE 08.09.23 Α REV. DESCRIPTION BY DATE DESIGN **DART AEROSPACE LTD** DRAWN HAWKESBURY, ONTARIO, CANADA CHECKED DRAWING NO. REV. A D3833 MFG. APPR. SHEET 1 OF 2 TITLE APPROVED SCALE MESH, BASKET END DE APPR. COPYRIGHT © 2008 BY DART AEROSPACE LTD
> THIS DOCUMENT IS PRIVATE AND COMPONITIAL AND IS SUPPLED ON THE EXPRESS CONDITION THAT IT IS
> NOT TO BE USED FOR ANY PLAPAGE OR COMEDING COMMUNICATED TO ANY DIMER REPSON WITHOUT DATE 08.09.23

2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A
8) WEIGHT: D3833-1 = 0.92 lbs; D3833-3 = 0.22 lbs; D3833-5 = 0.06 lbs

NOTES: 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F REF. DART SPEC. M304EX0.75-16F

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## **Dart Aerospace Ltd**

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W/O:			WC	RK ORDER CHANG	iES				
DATE	STEP	PRO	OCEDURE CHAI	EDURE CHANGE		Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
							:	Í	
<del></del>									
Part No:		PAR #:	Fault Cate	jory:	_ NCR: Yes	No DQ	A:	Date:	***
	Re	esolution:	Disposition	n:	_ QA: N/C C	losed:		Date: _	
NCR:			WORK ORD	R NON-CONFORM	ANCE (NC	7)			
DATE	STEP	Description of NC Section A		Corrective Action Section B			cation	Approval	Approval
- DAIL			Initial Chief Eng	Action Description Chief Eng	Sign o	& Secti	on C	Chief Eng	QC Inspector
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